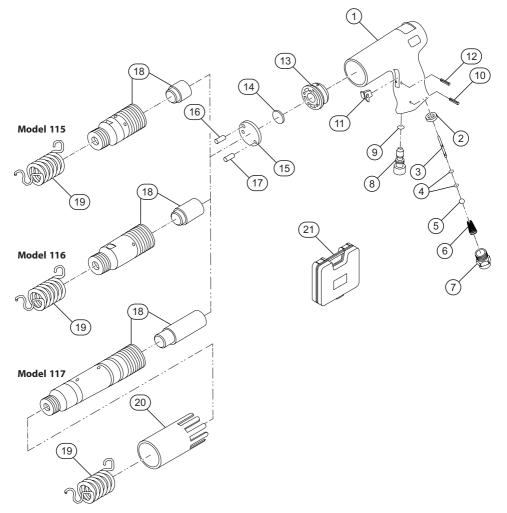
## 115, 116 and 117 Series, Air Percussive Hammer - Exploded View



(Dwg. TPC 589)







03539525 Edition 9 March 2023

ltem	Part Description	Part Number	ltem	Part Description	Part Number
1	Handle		16	Valve Cap Alignment Pin (large diameter)	115-31
	for 115	115-59			
	for 116, 116H, 117 and 117H	117-59	17	Valve Cap Alignment Pin (small diameter)	115-32
*	Warning Label	TL-AH-099DP	18	Barrel Assembly (includes Piston)	
2	Throttle Ball Seat	116-303		for 115	115-A6
3	Throttle Plunger Assembly	117-A64		for 116	116-A6
4	Throttle Plunger O-Ring (2 required)	117-168		for 116H	116H-A6
5	Throttle Ball	116-50		for 117	117-A6
-				for 117H	117H-A6
6	Throttle Ball Spring	116-11	19	Spring Retainer (for all models)	115-183
7	Inlet Bushing	117-565	20	Exhaust Deflector (for 117 and 117H only)	117-23
8	Power Regulator Assembly	117-A250			
9	Regulator O-Ring	117-167	*	Nameplate	
10	Regulator Retaining Pin	116-120		for 115	115-301
11	Trigger	115-93		for 116	116-301
12	Trigger Pin	116-121		for 116H	116H-301
13	Valve Seat	115-3		for 117	117-301
14	Valve	115-2		for 117H	117H-301
15	Valve Cap	115-4	21	Body Shop Chisel Kit	116-K5

## 115, 116 and 117 Series, Air Percussive Hammer - Parts List

\* Indicates not illustrated.

## Parts and Maintenance

When tool life has expired, it is recommended that the tool be disassembled, degreased and parts separated by material for proper recycling.

Tool repair and maintenance should only be carried out by an Authorized Service Center.

Refer all communications to the nearest Ingersoll Rand office or distributor.

## **Related Documentation**

Manuals can be downloaded from ingersollrand.com

For additional information, refer to:

Product Safety Information Manual 04581450 Product Information Manual 47135447

